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# INSTALLATION INSTRUCTIONS FOR TANKER EX6 ZIP CLEAN RETROFIT SEAT CUSHION KIT

## GENERAL PRODUCT INFORMATION

Studies show that a wet-soap decon can reduce cancer causing contamination on gear by up to 85%.\* Zip Clean seats are designed with covers that can be zipped off, machine washed and hung to dry. Covers are made with Durawear Plus™ material which has a waterproof backing, dries quickly and is puncture and tear resistant. In addition, Zip Clean seats utilize a Foam Block™ encapsulated barrier which reduces the absorption of gases into the seat. Encapsulated foam can be wiped clean, further supporting the cleanability of the product.

## DOCUMENT PURPOSE

The purpose of this document is to illustrate how to remove an existing seat cushion on a Tanker EX6 seat and replace it with a Zip Clean configuration. Left hand (LH) zip means the start of the zipper is located on the left side of the cushion as seated. The opposite is true for a right hand (RH) seat. It is important that the installer read and understand all safety information and instructions before starting the installation/service procedure.

## SAFETY INFORMATION

**! DANGER** indicates a hazardous situation which, if not avoided, WILL result in death or serious injury.

**! WARNING** indicates a hazardous situation which, if not avoided, COULD result in a death or serious injury.

**! CAUTION** indicates a hazardous situation which, if not avoided, COULD result in minor or moderate injury.

**NOTICE** is used to address practices not related to physical injury.

**SAFETY INSTRUCTIONS** (or equivalent) signs indicate specific safety related instructions or procedures.

## PARTS LISTS

### 8067-52098CH124: CUSHION PAD KIT LH ZIP CLEAN

### 8067-62098CH124: CUSHION PAD KIT RH ZIP CLEAN

Item #	Description	Quantity
1	Seat Cushion Assembly Right Hand Zipper	1
2	Seat Cushion Assembly Left Hand Zipper	1
3	U-Nut ¼-20	4
4	Washer Head Cap Screw ¼-20 x ¾" Zinc	4
5	J-Clip Galvanized Steel	2
6	Flat Washer Fender 3/8"x 1-1/4" Zinc	4
7	Foam Support Channel EX6 RH	1
8	Flat Washer ¼"	2
9	U-Nut 5/16-18	2
10	Washer Head Cap Screw 5/16-18 x ¾"	2

## TOOLS REQUIRED

3/8" Socket                      Pliers  
½" Box Wrench                Socket wrench  
½" Socket

## INSTALLATION INSTRUCTIONS

**⚠ CAUTION:** The installer is liable for seat installation. Failure to properly tighten seat cushion mounting hardware could result in the seat cushion coming loose from its mountings.

1. Position power unit in full up and full forward position.
2. Disconnect occupancy sensor connector from vehicle wire harness.
3. Remove hardware that attaches seat cushion assembly to the full frame. See Figure 1 for bottom view of seat. Remove seat cover and foam from seat frame. Discard removed cushion and seat cover.

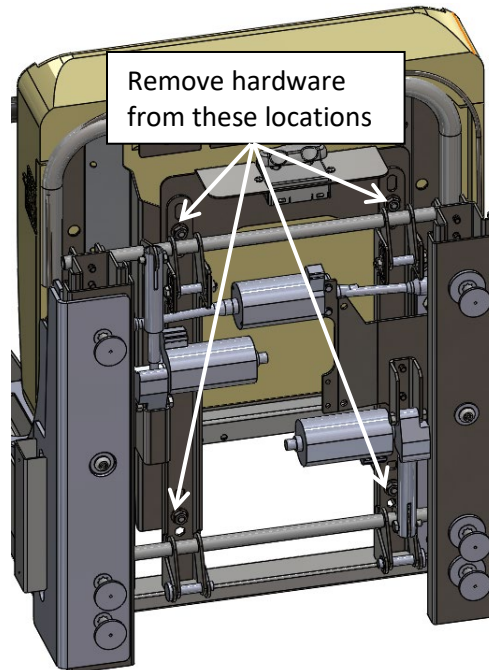


Figure 1 – Underside of seat

4. Install U-nut on to J-clip. See Figure 2.

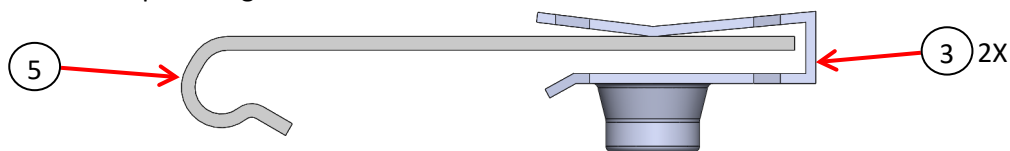


Figure 2

5. Use hardware from step 3 to attach components from step 4 to the front of the frame. See Figure 3.

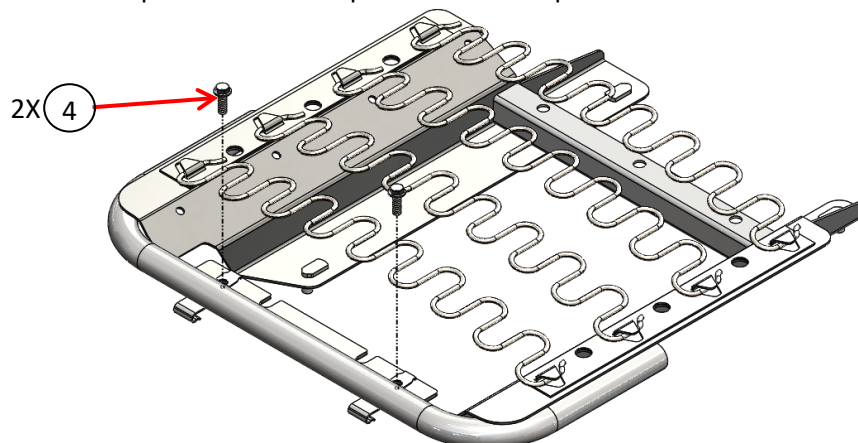


Figure 3

6. Attach U-nuts to channel support. See Figure 4.
7. Attach channel support to back of seat frame. See Figure 4.

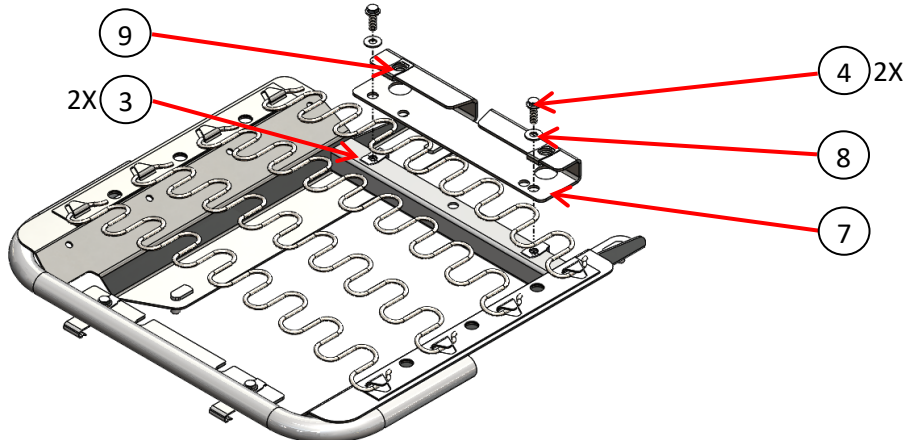


Figure 4

8. Hook the wire in the J-clips at the front of the seat cushion. See Figure 5.

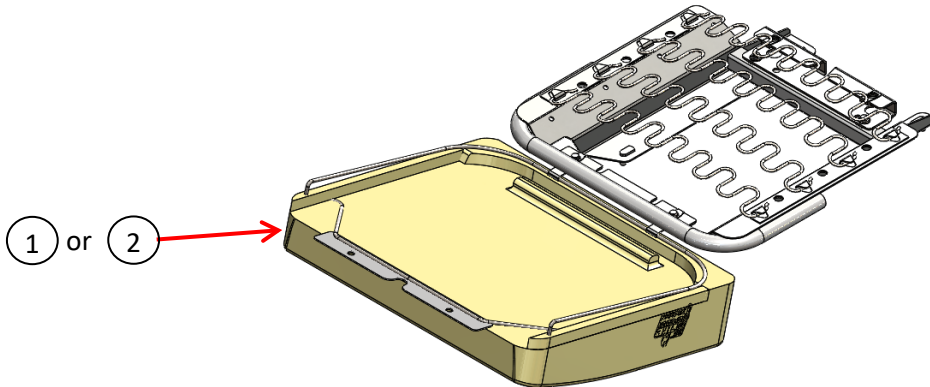


Figure 5

9. Flip the cushion down into the installed position and install the bolts and washers. See Figure 6. Crimp ends of J-clips closed.

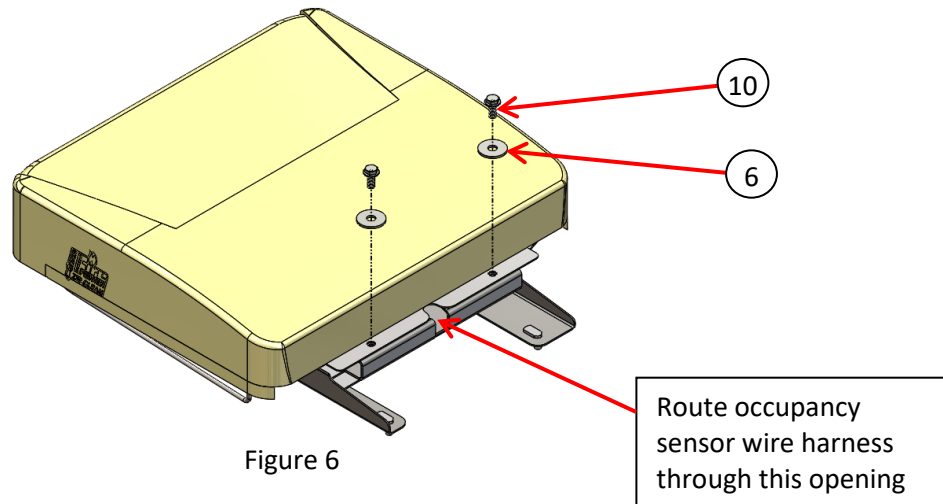


Figure 6

10. Attach seat cushion assembly to seat frame with hardware from step 1.
11. Connect occupancy sensor connector to vehicle wire harness.