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# CUSTOMER INSTRUCTIONS FOR RETROFIT ZIP CLEAN SEAT COVERING ON MANUAL RECLINING FRAME

## GENERAL PRODUCT INFORMATION

Studies show that a wet-soap decon can reduce cancer causing contamination on gear by up to 85%.\* Zip Clean seats are designed with covers that can be zipped off, machine washed and hung to dry. Covers are made with Durawear Plus™ material which has a waterproof backing, dries quickly and is puncture and tear resistant. In addition, Zip Clean seats utilize a FoamBlock™ encapsulated barrier which reduces the absorption of gases into the seat. Encapsulated foam can be gently wiped clean if needed, further supporting the cleanability of the product.

## DOCUMENT PURPOSE

The purpose of this document is to illustrate how to attach encapsulated back foam and a Zip Clean back cover on a reclining back seat frame. It is important that the installer read and understand all safety information and instructions before starting the installation procedure.

## SAFETY INFORMATION

**⚠ DANGER** indicates a hazardous situation which, if not avoided, WILL result in death or serious injury.

**⚠ WARNING** indicates a hazardous situation which, if not avoided, COULD result in a death or serious injury.

**⚠ CAUTION** indicates a hazardous situation which, if not avoided, COULD result in minor or moderate injury.

**NOTICE** is used to address practices not related to physical injury.

**SAFETY INSTRUCTIONS** (or equivalent) signs indicate specific safety related instructions or procedures.

## PARTS LIST

8081-82098CH1: KIT S AY SIERRA RX CUSH LH ZIP CLN

8085-42128CH1: KIT S AY SIERRA RX CUSH RH ZIP CLN

Item #	Description	8081-82098CH1 Quantity	8085-42128CH1 Quantity
1	Cover with Left Hand Zipper	1	0
2	Cover with Right Hand Zipper	0	1
3	Molded Foam	1	1
4	H24 Seat Occupancy Switch	1	1
5	C-rings	19	19

## TOOLS REQUIRED

Hog ring tool (See Figure 1)



Figure 1

## INSTALLATION PROCEDURES

**⚠️ WARNING:** The installer is liable for seat cushion and seat cover installation. Failure to properly secure the seat cushion and seat cover to the seat frame could result in the components coming loose from their mountings.

**NOTICE:** This instruction assumes that the existing seat foam and seat cover have been removed from the seat frame.

1. Remove existing back cover and back foam.
2. Separate covers. See Figure 2.



Figure 2

3. Attach hog rings at front of seat and let the rest of the cover hang down. See Figure 3.

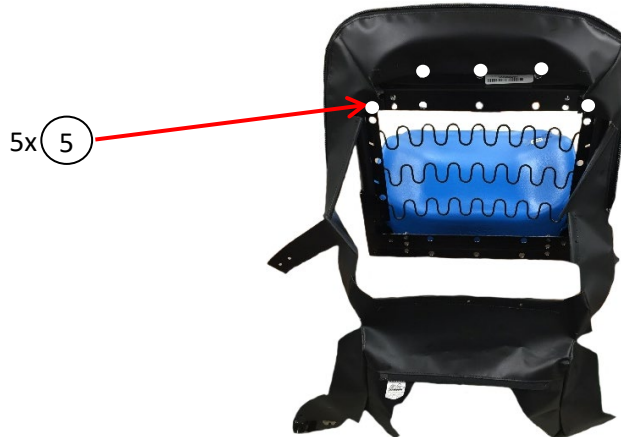


Figure 3

4. Lift frame up and tuck cover under. See Figure 4.



Figure 4

5. Tip frame upright. See Figure 5.



Figure 5

6. Pull center tethers through frame. See Figure 6 and Figure 7.



Figure 6

Figure 7

7. Wrap center tether around side of frame and attach with hog rings. See Figure 8. Repeat on other side. See Figure 9.



Figure 8

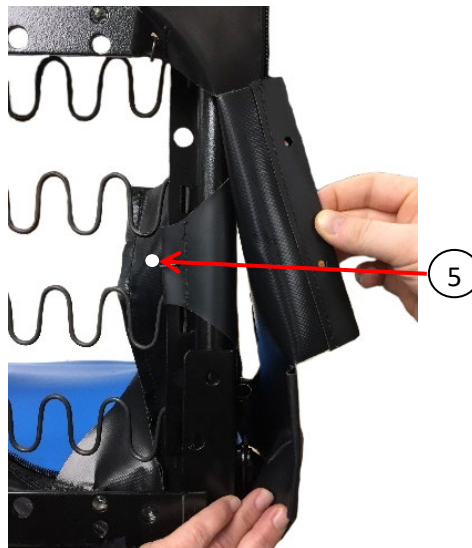
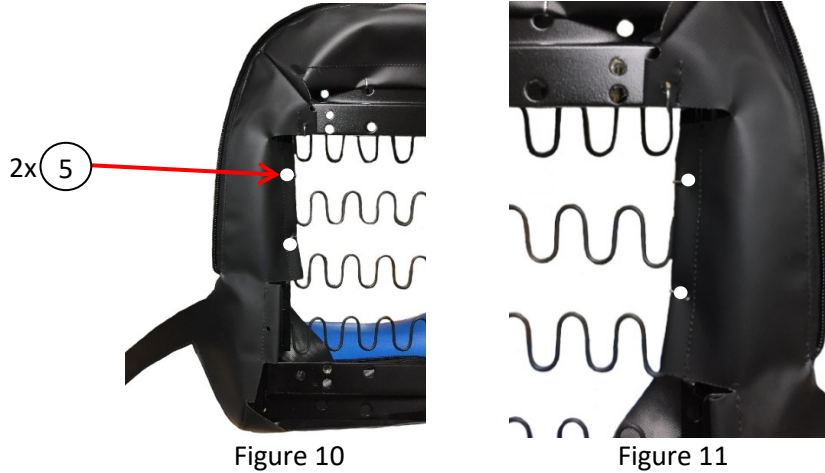
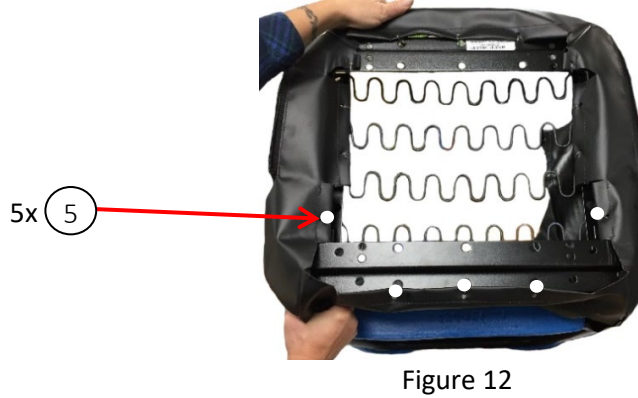


Figure 9

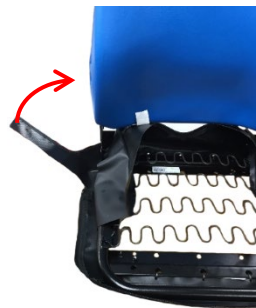
8. Attach bottom cover to side of frame. See Figure 10. Repeat on other side. See Figure 11.



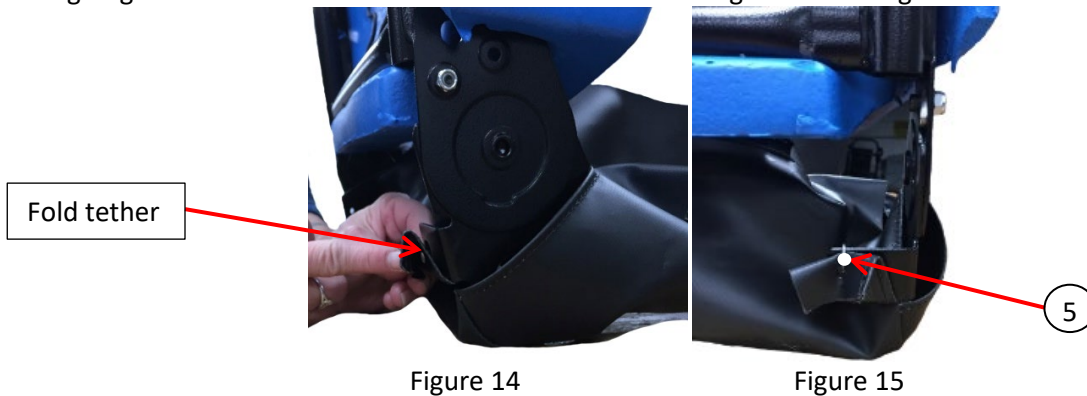
9. Attach rear of bottom cover to seat frame. See Figure 12.



10. Wrap tether around back of frame. Repeat on other side. See Figure 13.



11. Hog ring tether to bent tab at bottom rear of frame. See Figure 14 and Figure 15.



12. Hog ring left hand tether to bent tab at bottom rear of frame. See Figure 16 and Figure 16.

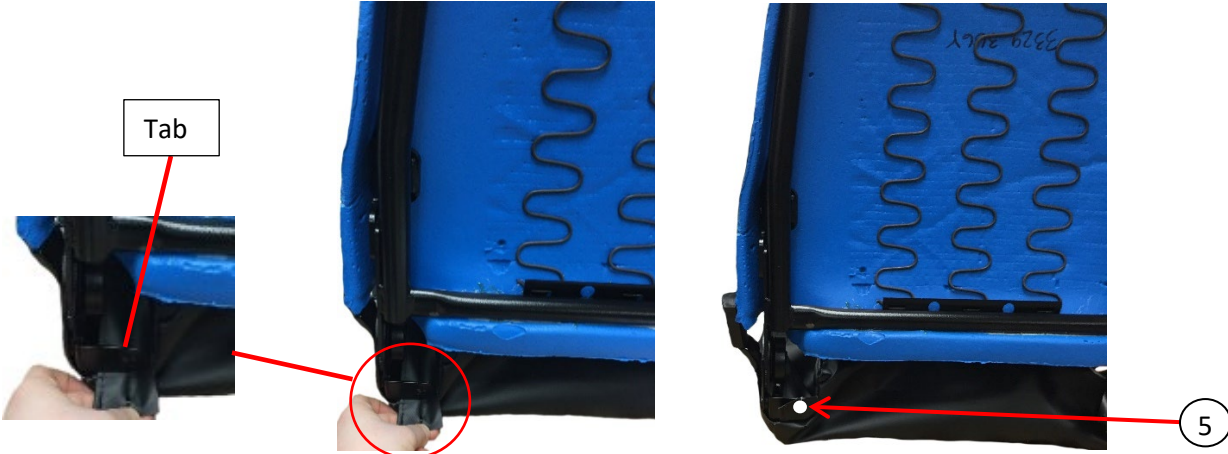


Figure 16

Figure 17

13. Press seat cushion onto frame and over springs. See Figure 18 and Figure 19.



Figure 18

Figure 19

14. Set seat cushion in place over front of seat frame. See Figure 20



Figure 20

15. Wrap bottom cover around seat cushion. See Figure 21.



Figure 21

16. Ensure ID tag is visible. See Figure 22.



Figure 22

17. Attach and close rear zipper. See Figure 23.



Figure 23

18. Route harness through rear of seat frame. See Figure 24.



Figure 24

19. Roll down seams of top cover. See Figure 25.



Figure 25

20. Close front lower zipper. Roll down cover skirt. See Figure 26.



Figure 26